

15/05/2025 BE CHEMICAL SEM-VIII C-SCHEME ESD QP CODE: 10085557

[3 Hours]

[Total Marks: 80]

**N.B.: (1) Question No 1 is compulsory****(2) Attempt any three questions out of remaining five questions****(3) Assume suitable data if necessary and indicate it clearly.****(4) Figures to the right indicate full marks.**

Q.1. Solve the following (Any Four)

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- What is energy pricing & energy security?
- List out the steps involved in energy audit methodology.
- Explain any four techniques to make compressed air system energy efficient.
- Describe concept of new & renewable energy sources.
- What is cogeneration? Explain its benefits.
- Explain the concept of Heat integration using Heat exchanger networking.

Q.2. (a) Consider a system where heat is being exchanged among hot & cold streams to meet MER target for which data is given below:

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Stream No.	Ts ( $^{\circ}\text{C}$ )	Tt ( $^{\circ}\text{C}$ )	mCp (kW/ $^{\circ}\text{C}$ )
1	180	60	3
2	150	30	1
3	20	135	2
4	80	140	5

If  $\Delta T_{\min} = 10^{\circ}\text{C}$ , find the minimum hot & cold utility requirements as well as the pinch temperature for this system. Also calculate minimum number of heat exchangers required for this system.

- (b) Explain energy conservation & its importance; also discuss Indian energy scenario in terms of major energy sources, energy consumption pattern, major problems in energy sector, energy intensive industries.

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Q.3. (a) Estimate steam flow rate required to design a heat recovery steam generator. The steam is to be used for power generation & is to be expanded in a 5000 RPM multistage condensing turbine to produce a maximum of 18500 kW. Steam inlet condition is 600 psig. Additional data is given below:

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PGC: 18500 kW

Inlet steam: 600 psig

Enthalpy,  $h_i$ : 1378.9 Btu/lbEnthalpy,  $h_o$ : 935.0 Btu/lb

Turbine speed: 5000 RPM

Turbine efficiency: 77%

- (b) With suitable diagram explain the following waste heat recovery equipments:

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i) Heat Pump

ii) Recuperator

- Q.4. (a) Design a feasible Heat Exchanger Network (HEN) to satisfy minimum energy requirement for this system where heat is being exchanged among hot & cold streams for which data is given below.  $\Delta T_{\min}$  for this system is 30 °C, Hot pinch temperature is 90 °C and  $Q_{H,\min}$  and  $Q_{C,\min}$  are 160 kW and 190 kW respectively. **15**

**Data:**

Stream No.	$T_s$ (°C)	$T_t$ (°C)	$mC_p$ (kW/°C)
1	140	70	3
2	100	40	5
3	60	80	6
4	30	120	4

- (b) What is Geothermal energy? Explain its various applications. **05**
- Q.5. (a) Explain topping & bottoming cycle in cogeneration system. **10**  
 (b) What is energy audit? Explain different types of energy audit. **10**
- Q.6. Write short notes on the following (Any four) **20**  
 (a) Vapour recompression in distillation column.  
 (b) Instruments used in energy audit.  
 (c) Basic equation & rules of heat exchanger networking introduced by Linnhoff  
 (d) Energy efficient practices in Lighting system  
 (e) Importance of waste heat recovery  
 (f) Working of Tidal Energy system

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