Paper / Subject Code: 41503 / Manufacturing Engineering -II

S.E (Production Engineering)(SEM-IV)(Choice Based) / Dec.2019/11.12.2019

(3 Hours)

Total Marks: 80

Note:

- 1. Question No. 1 is compulsory.
- 2. Attempt any THREE out of the remaining FIVE questions.
- 3. Support your answers with sketches wherever necessary.
- 4. Assume suitable data if necessary.



- 1. Write short notes on:
 - (a) Types of patterns
 - (b) Slip casting process
 - (c) Welding defects
 - (d) Applications of powder metallurgy
- 2. (a) Explain with neat sketch the construction, working and application of Abrasive (10) Water Jet Machining (AWJM).
 - (b) Compare Welding, Soldering and Brazing.

(10)

(20)

- 3. (a) Explain MIG welding process in detail? What is the difference between MIG and TIG welding? (10)
 - (b) Explain the steps involved in the process of powder metallurgy. State its advantages and limitations.

(10)

- 4. (a) Explain the process of Shielded Metal Arc Welding (SMAW) with neat sketch. (10) State its advantages and limitations.
 - (b) Draw and label a typical sand mold? What is fettling?

(10)

- 5. (a) Describe the composite manufacturing processes of Filament winding and Pultrusion with neat sketches. (10)
 - (b) Explain the process of Electrical Discharge Machining (EDM) with its advantages, limitations and applications.

(10)

6. (a) Explain different types of pressure die casting in detail.

- (10)
- (b) Explain: (i) Thermit welding process (ii) Resin Transfer Molding

(10)
