Q.P. Code: 830601

(3 Hours)

[Total Marks: 80

5

- **N.B.**: (1) Attempt any Four questions.
 - (2) All questions carry equal marks.
 - (3) Figures to the right indicated marks.
 - (4) Assume any suitable data if required.
- 1. (a) The bricks supplied to a particular construction site in Mumbai come from the 5 different brick manufacturing kilns located in the vicinity. After investigation, it was observed that Kiln 1 manufactures 5000 bricks at a time, of which 10% are defective. Kiln 2 manufactures 6000 bricks of which 16% are defective. Kiln 3 & 4 manufacture 3000 bricks each of which 15% are defective. Kiln 5 manufactures 2400 bricks, of which 12% are defective. If, during random inspection, one Kiln is selected, and one brick is drawn at random from that kiln, what is the probability that the selected brick is defective?
 - (b) A tendered is bidding for construction works, averagely 10 nos. in a year for the past 5 years. Find the probability that:
 - (i) He gets atleast 8 works
 - (ii) He gets exactly 5 works
 - (iii) He does not get any work
 - (iv) He does not get more than 2 works
 - (v) He gets all the works
 - (c) For a particular project, it was estimated that 1 lakh cement bags would be required. The ordering cost is ₹ 2000/- per order. The unit cost of cement bag was estimated ₹ 350/- Inventory carrying cost is 20% of the average annual inventory. During the project, it was found that only 95,000 bags were required. Also the cost of cement bags increased to ₹ 370/- The ordering cost increased by ₹ 500/-, whereas the inventory carrying cost remains as it is. Find out how much % increase or decrease in cost would be incurred due to variation. (Perform sensitivity analysis).

(d) Based on a 360° appraisal, a project manager's performance was evaluated based on marks obtained for some parameters, on his previous projects as given in Table 1. The marks were given on a scale 1 to 10, with higher score indicating good performance.

Table 1 : Peer Review and Self-appraisal on previous projects

| Sr. No. | Parameter | Peer Review | v Self Appraisa | | |
|---------|--|-------------|-----------------|--|--|
| 1 | Contribution to timely completion of project | 7 | 9 | | |
| 2 | Cost control | ` 6 | 19 | | |
| 3 | Prevention of Rework | 5 | 10 | | |
| 4 | Litigation | 8 | 8 | | |
| | (Dispute prevention) | | | | |
| 5 | Quality | 6 | 7 | | |

Determme Spearman's rank correlation coefficient for the above scenano.

- - (b) If 0.5% of doors manufactured by a factory are defective, find the probability that in a batch of 10,000 doors delivered to a mass housing site:
 - (i) no door is defective
 - (ii) 20 doors are defective
 - (iii) 35 doors are defective
 - (iv) 100 doors are defective
 - (c) In 25 years of a truck driver's career, it has been recorded that he has encountered 40 minor and 3 major accidents. His average journey is 100 kms/day. What is the probability that, if he has embarked on a journey to deliver goods on a construction site, 50 kms from the manufacturing yard, that he will be involved in an accident.

3. (a) Table 2 below gives the weights of various contents in 10 concrete mixes used for construction on site:

Table 2: Data pertaining to a sample of 10 concrete mixes used for construction

| Sr.No. | Cement Content (X) (kg/m³) | W/C ratio (Y) | Compressive strength (Z) (N/mm ² | | |
|--------|----------------------------|---------------|--|--|--|
| 1 | 333 | 0.457 | 35.2 | | |
| 2 | 342 | 0.452 | 36.5 | | |
| 3 | 354 | 0.435 | 38.7 | | |
| 4 | 328 | 0.462 | 31.28 | | |
| 5 | 355 | 0.433 | 37.0 | | |
| 6 | 357 | 0.432 | 37.3 | | |
| 7 | 331 | 0.459 | 33.5 | | |
| 8 | 329 | 0.463 | 31.9 | | |
| 9 | 362 | 0.430 | 38.4 | | |
| 10 | 336 | 0.454 | 35.8 | | |

Find out the Karl-Pearsons Simple co-relation coefficient that exists between:

- (i) Cement Content (X) and W/C Ratio (Y)
- (ii) Cement Content (X) and Compressive Strength (Z)
- (iii) W/C Ratio (Y) and Compressive Strength (Z)

Also check for probable error and find coefficient of determination. Comment on the physical significance of C.D obtained.

(b) In the gradation process of construction contractors, adopted by Construction Industry Development Council (CIDC), based on budget and schedule achievement, contractor's organisations were rated on a scale of 1 to 5 (1 being poor, 5 being excellent), based on their performance.

A reputed construction firm, based on execution of 15 of its similar industrial projects, has got the following ratings (Table 3).

Table 3: CIDC rating for project performance

| Project No. | Rating for performance (maintaining Schedule) | Rating for performance (maintaining Budget) | | | |
|----------------|---|--|--|--|--|
| 1 | 4 | 2 | | | |
| 2 | 3 | 4 | | | |
| 3 | 4 | 3 | | | |
| 4 | 5 | 5 1- | | | |
| 5 | Market 1 | | | | |
| 6 | 2 | 1 | | | |
| 7 | 2 | 3 | | | |
| 8 | 4 | 1 | | | |
| 9 | 2 | 3 | | | |
| 10 | 5 0 | 2 | | | |
| 11 | 5 | 1 | | | |
| 12 | Roll | 2 | | | |
| 13 | 3 | 4 | | | |
| 14 | 4 | 3 | | | |
| -15 | 3 | 4 | | | |

Determine the mean and standard deviation values for rating S given for budget and schedule achievements. Assuming Normal distribution, determine the probability of the construction company getting grades between 3 to 5 for its future projects.

4. (a) The duration of an activity depends upon the resources allocated (ultimately the total money spent) and proper utilization of these resources (Rated on a 1 0 point scale with higher rating meaning proper utilization) A particular construction activity has the following historical track record.

Table 4: Funds and resource utilization

| Activity Duration | | Score for Resource Utilization (x_2) | | |
|--|--------|--|--|--|
| | 25,000 | 9 | | |
| the Committee of the Co | 35,000 | 6 | | |
| | 63,000 | 4 | | |
| | 50,000 | 3 | | |
| | 45,000 | 8 | | |
| | 44,000 | 19 | | |
| | 44,000 | 5 | | |
| | | 9 6 | | |
| | | (v) (days) (x_1) (₹) 15 25,000 20 35,000 40 63,000 22 50,000 25 45,000 37 44,000 18 44,000 | | |

For the data given in Table 4, establish the linear regression equation linking the activity duration in days with the resources consumed and its proper utilization. Comment on the accuracy of the relationship.

- (b) Decide the optimum no. of associated units for the prime mover based on the following data: 2.5 minutes
 - (i) Mean cycle time of the prime mover 10 minutes
 - (ii) Mean haul time of the associated unit 5 cu.m.
 - (iii) Haul Unit capacity

- = ₹ 5000/-
- (iv) Hourly cost of prime mover, Cp
 - ₹ 750/-(v) Hourly cost of associated unit, CA

Based on conventional practise, for this work, 5 associated units were assigned. Using Griffi's waiting line model, decide whether the associated units assigned are optimum or adding unnecessary extra cost to the project. Justify your decision.

5. You are the materials manager of a very reputed construction company. On a prestigious construction project, your company requires 2 lakh cement bags annually. Basic Unit price of cement bags is Rs. 350/bag. The ordering cost is Rs. 2000/order. Inventory Carrying cost is 20% of average annual inventory. Based on activity scheduling, monthly requirement is as follows:

Table 5: Monthly estimated requirement

| Sr. No. | Month | No. of bags required (in thousand) | | | |
|---------|---------|---------------------------------------|--|--|--|
| 1 | Jan | 22 | | | |
| 2 | Feb | 23 | | | |
| 3 | Mar | 20 | | | |
| 4 | Apr | 2.6 | | | |
| 5 | May | 21'- | | | |
| 6 | Jun | 6 16 | | | |
| 7 | Jul | 7 | | | |
| 8 | Aug | 4.5 | | | |
| 9 | Sep | 6.5 | | | |
| 10 | Oct | 9.5 | | | |
| 11 | Nov Nov | 20 | | | |
| 12 | Dec | 24.5 | | | |

Suppliers have offered discounts on bulk purchases.

Table 6: Discounts offered

| Sr. No. | No. of Bags | Discount |
|---------|------------------|-------------|
| 1 4 | 50,000 and above | 10 |
| 2 | 30,000 to 49,999 | 8 |
| 3 | 20,000 to 29,999 | - 6 |
| 4.9) | 10,000 to 19,999 | 5 |
| 5 | 5,000 to 9,999 | 2 |
| 6 | Below 5,000 | No discount |

7

A research related to godown management has revealed that cement deteriorates after 3 months and hence is not suitable for the intended use. Also it is found that there have been thefts associated with over-storage. The overstocking cost for the above scenario were linked up with the period of cement remaining idle as follows:

Table 7: Depreciation of Cement

| | | epreciation of | 3 | 4 |
|---------|--|----------------|---------------|-------------------|
| Sr. No. | 1 -11000 | 3.to 4 months | 4 to 5 months | 5 months and abov |
| CHOG | 3 months and less 4 % of unit price | a it mino | c 's amigo | 15% of unit price |

Another research associated with work stoppages and production delays was carried out and understacking cost was carried out and understacking cost can be considered equivalent to 10% of the cost of total cement bags

Decide the order quantity to be purchased, based on uniform ordering causing the understacking. period, so that the total cost of cement bags is minimum.

- 6. (a) Trains X and Y arrive at a station at random between 10 am and 10.20 am. Train X stops for 4 minutes and Train Y stops for 5 minutes. Assuming that both trains arrive independently of each other, what is the probability that:
 - (i) Train X arrives before Train Y
 - (ii) The trains meet at the station
 - (iii) Assuming that the trains meet, Train X arrived before Train Y.

(b) Prepare a simulation model based on Monte-Carlo simulation to generate a range of random numbers, for the mean for the actual cost of 20 projects of similar nature as given below. Select suitable range for each. Run the simulation. (refer Table 8 for costs of previous projects & Table 9 for random numbers):

Table 8: Cost of previous projects similar in nature cost

| Project No. | Project Cost (in Lakh ₹) | Project No. | Project Cost (in Lakh ₹) | | |
|-------------|-----------------------------|-------------|-----------------------------|--|--|
| 1 | .11.24 | 11 | 23.50 | | |
| 2 | 13.51 | 12. | 34.16 | | |
| 3 | 12.40 | 13 | 61.27 | | |
| 4 | 19.30 | 14 | 101.48 | | |
| 5 | 23.18 | 15 | 78.91 | | |
| 6. | 38.99 | 16 | 44.01 | | |
| 7 | 44.36 | 17 6 | 95.81 | | |
| 8 | 10.90 | 18 | 31.22 | | |
| 9 | 61.89 | 19 | 91.23 | | |
| 10 | 29.51 | 20 | 12.58 | | |

Table 9 : Randem Number Table

| 20 | 17 | 42 | 01/ | 72 | 33 | 94 | 55 | 89 | 65 | 58 | 60 |
|----|----|----|-----|----|----|----|----|----|-----|----|----|
| 74 | 49 | 04 | 23 | 56 | 49 | 11 | 63 | 77 | 79 | 90 | 31 |
| 94 | 70 | 49 | 49 | 05 | 74 | 64 | 00 | 26 | 07 | 23 | 00 |
| 22 | 15 | 78 | 49 | 74 | 37 | 50 | 94 | 13 | 90 | 08 | 14 |
| 93 | 29 | 12 | 20 | 26 | 22 | 66 | 98 | 37 | 53 | 82 | 62 |
| 45 | 04 | 77 | 48 | 87 | 77 | 66 | 91 | 42 | 98 | 17 | 26 |
| 44 | 91 | 99 | 08 | 72 | 87 | 33 | 58 | 12 | 08 | 94 | 12 |
| 16 | 23 | 91 | 95 | 97 | 98 | 52 | 49 | 40 | 97 | 21 | 46 |
| 04 | 50 | 65 | 37 | 99 | 57 | 74 | 98 | 93 | 99: | 78 | 30 |
| 32 | 70 | 17 | 05 | 79 | 58 | 50 | 26 | 54 | 30 | 01 | 88 |
| 03 | 64 | 59 | 55 | 85 | 63 | 49 | 46 | 61 | 89 | 33 | 79 |
| 62 | 49 | 00 | 67 | 28 | 96 | 19 | 65 | 13 | 44 | 78 | 39 |
| 61 | 00 | 95 | 85 | 86 | 94 | 64 | 17 | 47 | 67 | 87 | 59 |
| 89 | 03 | 90 | 40 | 10 | 60 | 18 | 43 | 97 | 37 | 68 | 97 |