## Paper / Subject Code: 42813 / 9)Operations Research

B.E.SEM VII / MECH / CREDIT BASE / NOV 2018 / 14.12.2018



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(Time: 3 Hours)

[Total Marks: 80]

## N.B:

- 1) Question No. 1 is compulsory
- 2) Attempt any THREE questions from remaining
- 3) Figures to the right indicate full marks
- 4) Answers to questions should be grouped & written together
- Q1 a How do you detect an unbounded solution in the simplex procedure 5
  - b How do you identify the presence of multiple optima in the simplex method?
  - c The following table gives the sales potential when different number of salesman allocated to four cities. The management has decided that at least one salesman has to be assigned to any territory. Advice, how the salesmen should be deployed to maximize sales. What will be the maximum sales volume.

City	Sales with number of salesman							
City	1	2	3	4	5	6	7	
Α	5	6	10	16	20	22	24	
В	4	5	8	12	15	18	20	
С	6	8	10	14	16	19	22	
D	7	9	12	15	18	22	24	

Q2 a Use two phase simplex method to solve following problem Maximize 
$$Z = 5 X_1 - 4 X_2 + 3 X_3$$

Subject to the constraints 
$$2X_1 + X_2 - 6X_3 = 20$$

$$6X_1 + 5 X_2 + 10 X_3 \le 76$$

$$8X_1 - 3X_2 + 6X_3 \le 76$$

$$X_1, X_2, X_3 \ge 0$$

b A small furniture factory manufactures tables and chairs. It takes 2 hours to 10 assemble a table and 30 minutes to assemble a chair. 4 workers on the basis of a single 8 hur s shift per day carry out assembly. Customers usually buy 4 chairs with each table, meaning that factory must produce at most four times as many chairs as tables. The sale price is Rs 1500 per table and Rs. 500 per chair. Determine the daily production mix of chairs and tables that would maximize the total daily revenues to the factory and comment on the significance of the obtained solution.

Q3 a Solve the following problem by Dual simplex method Maximize  $Z= -3 X_1 -2 X_2$ 

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- $X_1 + X_2 \ge 1$
- $X_1 + X_2 \leq 7$
- $X_1 + 2 X_2 \ge 10$
- $X_1, X_2 \ge 0$
- b Solve the following transportation problem

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	R1	R2	R3	Supply
G1	8	3	5	20
G2	4	6	3	45
G3	6	8	4	30
G4	8	6	9	25
Demand	30	40	45	

Q4 a Determine the job sequence that minimizes the total processing time(in min) of the following six jobs on three machines in the order  $M_1$ ,  $M_2$  and  $M_3$ 

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Job no.	J <sub>1</sub>	J <sub>2</sub>	J <sub>3</sub>	J <sub>4</sub>	<b>J</b> <sub>5</sub>	J <sub>6</sub>
M <sub>1</sub>	22	18	20	14	20	18
M <sub>2</sub>	4	12	6	12	14	8
Мз	12	10	6	16	4	18

- b In a departmental store one cashier is there to serve the customers. And the 10 customers pick up their needs by themselves. The arrival rate is 9 customers for every 5 minutes and the cashier can serve 10 customers in 5 minutes. Assuming Poisson arrival rate and exponential distribution for service rate, find:
  - (a) Average number of customers in the system.
  - (b) Average number of customers in the queue or average queue length.
  - (c) Average time a customer spends in the system.
  - (d) Average time a customer waits before being served.
- Q5 a A company uses annually 50,000 units of an item each costing Rs. 1.20 Each order 10 costs Rs 45 and inventory carrying cost is 15% of the annual average inventory value.
  - a) Find economic order quantity EOQ
  - b) If the company operates 250 days a year, the procurement time is 10 days and safety stock is 500 units, find reorder level, maximum, minimum and average inventory.

b Find the mixed strategies for players A and B and also the value of the following 10 game.

		В		
	3	2	4	0
	3	4	2	4
A	4	2	4	0
	0	4	0	8

Q6 a Best-ride airlines that operates seven days a week has the following timetable. 10 Crews must have a minimum layover of 5 hours between flights. Obtain pairing of flights that minimizes layover time away from home. For any given pairing, the crew will be based at the city that results in the smaller layover. For each pair also mention the city where crew should be based.

Flight	Mumbai - De	elhi
No.	Departure	Arrival
101	8:00 am	9:00 am
102	9:00 am	10:00 am
103	12:00 noon	1:00 pm
104	5:00 pm	6:00 pm

Flight	Delhi - Mumbai		
No.	Departure	Arrival	
1	7:00 am	8:00 am	
2	8:00 am	9:00 am	
3	1:00 pm	2:00 pm	
4	6:00 pm	7:00 pm	

b A manufacturer is offered two machines A and B.A is priced at Rs.5,000 and running costs are estimated as Rs.800 for each of the first five years, increasing by Rs.200 per year in the sixth and subsequent years. Machine B which has the same capacity as A, costs Rs 2500 but will have running costs of Rs.1200 per year for six years, increasing by Rs.200 per year thereafter. If money is worth 9 % per year, which machine should be purchased? Assume scrap value to be negligible.