**QP Code: 31287** 

## (CBSGS)(R-2012)

(3 hours)

[Total marks: 80]

N.B.: 1) Q. No. 1 is compulsory.

- 2) Attempt any three questions out of remaining five questions.
- 3) Assume suitable data if required.
- Q1 a) Explain wire frame modeling, surface modeling and solid modeling.

b) Write a manual part program for finishing a forged component as shown in Fig. 1. Assume the spindle speed and feed for machining as 500 rpm and 0.3 mm/rev respectively.

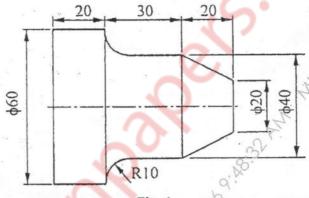


Fig. 1

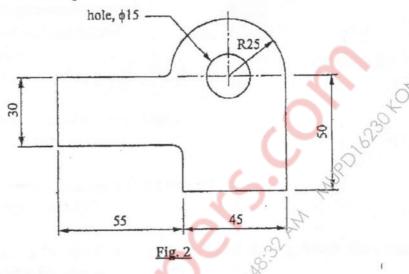
- Q2 a) A Hermite cubic spline is defined by points (1, 1) and (6, 5), having tangent vectors as (0, 4) and (4, 0) respectively. Find the co-ordinates of parametric mid-point and slope at the same point.
  - b) Explain AS/RS and their types.
- Q3 a) Find the transformed co-ordinates of a triangle A (50, 20), B (110, 20) and 10
- C (80, 60), if it is reflected about; i) X-axis and ii) Line y = x.
  - b) Explain the nature and role of CIM elements.
- Q4 a) Find the transformation matrix which aligns vector **K** along positive z-axis with vector **V** = aI + bJ + cK.
  - b) Explain the major steps involved in rapid prototyping, list the various rapid prototyping technologies and explain Stereo-lithography in detail.

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Q5 a) Write a complete APT part program to machine the outline of the geometry and drill a hole as shown in Fig. 2. The component is 5 mm thick. The end mill used is 10 mm in diameter and suitable drill. Assume suitable speed and feed for machining.



- b) Find the general transformation matrix N for window to viewport mapping.
- Q6 Write short notes on;
  - a) Knowledge based Engineering
  - b) Computer Aided Engineering
  - c) CIM Hardware and Software
  - d) Rapid Prototyping Applications

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